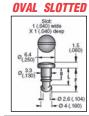
## OUTHCO FASTENERS

#### FLUSH SLOTTED



Flush Head #82 Dacrotized Slotted		
Part No.	Price	
82-14-120-16	\$1.19	
Flush Head #82 Stnls	s Phillip	
Part No.	Price	
82-28-100-16	\$0.81	
82-28-120-16	\$0.70	
82-28-140-16	\$0.78	
82-28-160-16	\$1.29	
82-28-180-16	\$0.78	
82-28-200-16	\$0.78	
82-28-220-16	\$0.81	
82-28-240-16	\$0.81	
82-28-260-16	\$0.78	
82-28-280-16	\$0.73	
82-28-300-16	\$0.73	
82-28-320-16	\$0.73	
82-28-340-16	\$0.73	



Oval Head #82 Stnl:	s Slotted	
Part No.	Price	
82-11-100-20	\$1.14	
82-11-120-20	\$0.97	
82-11-140-20	\$1.82	
82-11-160-20	\$1.98	
82-11-180-20	\$1.58	
82-11-200-20	\$1.83	
82-11-220-20	\$1.14	
82-11-240-20	\$1.85	
82-11-280-20	\$0.92	
Oval Head #82		
•••••••••	-	
Dacrotized Slo	-	
•••••••••	-	
Dacrotized Slo	tted	
Dacrotized Slo Part No.	tted Price	
Dacrotized Slo Part No. 82-11-100-16	tted Price \$1.16	
Dacrotized Slo Part No. 82-11-100-16 82-11-120-16	tted Price \$1.16 \$1.30	
Dacrotized Slo Part No. 82-11-100-16 82-11-120-16 82-11-140-16	<i>htted</i> <i>Price</i> \$1.16 \$1.30 \$1.31	
Dacrotized Slo Part No. 82-11-100-16 82-11-120-16 82-11-140-16 82-11-160-16	<i>htted</i> <i>Price</i> \$1.16 \$1.30 \$1.31 \$1.38	
Dacrotized Slo Part No. 82-11-100-16 82-11-120-16 82-11-140-16 82-11-160-16 82-11-180-16	<i>tted Price</i> \$1.16 \$1.30 \$1.31 \$1.38 \$1.38 \$1.38	
Dacrotized Slo Part No. 82-11-100-16 82-11-120-16 82-11-140-16 82-11-160-16 82-11-180-16 82-11-200-16	tted           Price           \$1.16           \$1.30           \$1.31           \$1.38           \$1.38           \$1.35	

ing base.

and weight.

FLOATING FOR RIVETING W/O

**BASE** - This space saving stain-

less steel receptacle offers opti-

mum weight savings by eliminat-

P/N 82-35-295-20 ..... \$1.01/ea

FLOATING FOR RIVETING W/

BASE - Full-floating dacrotized

steel receptacle is mounted to

inside panel with two 3/32" rivets.

Compact dimensions save space

P/N 82-35-302-15 ..... \$0.51/ea

FIXED FOR WELDING WITH

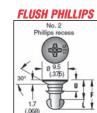
**BASE** - Exactly the same as the receptacle with base above

except this receptacle features

SOL	JTHCO ST	
	No. 2 Phillips recess	]
	-	

5

Oval Head #82 Stnl	s Phillips
Part No.	Price
82-19-120-20	\$0.96
82-19-140-20	\$0.98
82-19-160-20	\$0.83
82-19-180-20	\$1.17
82-19-200-20	\$1.84
82-19-220-20	\$1.17
Oval Head #85 Stn	ls Slotteo
Part No.	Price
85-11-100-20	\$0.63
85-11-140-20	\$3.60
85-11-160-20	\$1.96
85-11-180-20	\$1.98
85-11-200-20	\$1.25
85-11-220-20	\$1.20
85-11-240-20	\$1.19
85-11-260-20	\$1.63
85-11-280-20	\$1.95
85-11-300-20	\$1.97



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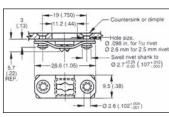
	0
н	lead #82 Dacrotized

WING HEAD

Wing Head #85 Zinc plate, chromate plus sealer		Wing Head #82 Dacrotized	
Part No.	Price	Part No.	Price
85-12-140-16	\$1.07	82-12-100-16	\$1.65
85-12-160-16	\$1.00	00.40.400.40	
85-12-180-16	\$0.98	82-12-120-16	\$1.59
85-12-200-16	\$0.95	82-12-140-16	\$1.56
85-12-220-16	\$1.64	82-12-160-16	\$1.55
85-12-240-16	\$0.93		•
85-12-260-16	\$1.05	82-12-180-16	\$1.56
85-12-280-16	\$0.93	82-12-200-16	\$0.86
85-12-300-16	\$0.93		
85-12-320-16	\$0.93	82-12-220-16	\$1.18
85-12-340-16	\$0.93	82-12-240-16	\$1.57
85-12-360-16	\$0.93	82-12-300-16	\$1.56
85-12-380-16	\$0.93	02 12 000 10	\$1.00
85-12-400-16	\$0.93	82-12-340-16	\$0.97

# **#82 SOUTHCO RECEPTACLES**

### Countersink or dimple 11.9 (.47) Hole size. O .098 in. for 3te rivet O 2.6 mm for 2.5 mm ri Swell rivet shank to Ø 2.7 +0.25 (.107 +.010) 1 0 5.2 (.205)



Rounded

Hollowed

to fit rivet head.



two welding studs for installation by welding rather than rivets. P/N 82-35-303-15..... **\$1.50/ea** *CLIP-ON RECEPTACLES -* These versatile receptacles will fit material thickness from .020 to .190 by simply slipping over the hole and clipping in place. Easily

removed as well, these receptacles do not require welding or riveting. P/N 82-47-113-200 (Stainless Steel) .... \$1.25/ea

P/N 82-47-113-150 (Steel) ..... \$0.31/ea **RUBBER VIBRATION ISOLATION RECEPTACLES** 

- Use these receptacles where it is necessary to isolate vibration between panels. P/N 82-35-306-10..... ..... \$9.25

#### **#85 RECEPTACLES**

**RIVET TYPE -** Receptacle Spring: 1064 steel, dacrotized Base: 1010 steel, dacrotized. P/N 85-35-295-15 ..... \$1.22

**RECEPTACLE SPRING:** 17-7 PH, stainless steel, passivated BASE: 305 stainless steel, passivated. P/N 85-35-295-20 ..... \$3.35/ea

WELD TYPE - Receptacle Spring: 1064 steel, dacrotized Base: 1010 steel, dacrotized Rivet: steel, copper-plated. P/N 85-35-296-15 ..... \$2.75/ea

CLIP-ON TYPE - 17-7 PH stainless steel, passivated. P/N 85-47-101-20 ..... \$1.49/ea

AIRCRAFT SPRUCE WEST

#### DETERMINING SOUTHCO STUD PART NO. Southco studs are commonly used to secure

Stud Length Selection Chart Material Thickness Thickness Size .090 - .109 100 .110 - .129 120 .130 - .149 140 .150 - .169 160 .170 - .189 180 .190 - .209 200 .210 - .229 220 .230 - .249 240 .250 - .269 260 .270 - .289 280

172, and 177. We stock the popular Southco No. 82 1/4 turn fastener studs, receptacles, and accessories. TO DETERMINE PART NO. Select Stud part number using chart above. Example: 82 - 14 - 220 - 16 Southco Head Stud Material Fastener Type Length Type Number (Slotted) (Dacrotized)

Cessna cowlings, particularly on models 150,

SOUTHCO SEALING WASHER - This black synthetic washer is used under head of Southco Studs......P/N 82-43-201-38......\$0.20/ea **SOUTHCO EJECTOR SPRING** - This stainless steel spring enables the stud head to stand away from the panel when the unit is not fastened. When using the ejector spring, add two grip lengths to stud length to allow for spring and wear washer. .....P/N 43-13-1-24...... \$0.12/ea SOUTHCO WEAR WASHER - A plastic washer to reduce wear around the Southco stud.When using wear washer add one grip length to stud length selection. P/N 82-46-101-39 ......\$0.15/ea. SOUTHCO SPLIT RING RETAINER - Can be installed by hand or tool, and is fabricated from stainless steel. P/N 82-32-101-20...........\$0.09/ea SOUTHCO SPLIT RING RETAINER TOOL - Designed to install Southco P/N 82-0-7596-11 .....\$27.65/ea split ring retainers. SOUTHCO PUSH-ON RETAINER - designed for installation using the retainer tool below. Stainless......P/N 82-32-201-20.........\$0.08/ea Plastic......P/N 82-32-301-12......\$0.09/ea SOUTHCO PUSH-ON RETAINER TOOL - An easy-to-use tool quickly installs Southco push-on retainers P/N 82-0-22542-11 ...... \$18.75/ea SOUTHCO PUSH-ON RETAINER TOOL - An easy-to-use tool quickly installs Southco 85 Series push-on retainers. P/N 85-0-22543-11 ...... \$39.25

### **#85 RETAINERS**

Split Ring Hand or tool installation. Stainless steel. P/N 85-34-101-20 ...... \$0.13/ea 

#85 THERMOPLASTIC (CUPPED NYLON)

## WEAR WASHER

Natural color. Order stud one size longer than size you would use with-out washer. Adjustment Formula: Add 0.51/.020 to your total material thickness. P/N 85-46-101-39 .....\$0.15/ea

#### AIRCRAFT SPRUCE EAST

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